

Garant

Steel boring bar A.. PCLNL 95°, for indexable inserts CN.., left-hand, Shank Ø / insert size: 25/09mm


Order data

Order number	250037 25/09
GTIN	4045197654397
Item class	21T

Technical description

Shim pins pack	259044 4
Lever	259015 10
Shim	259031 27
Lever screw	259018 12
Centre offset L_3	17 mm
Insert size	9 mm
suitable indexable insert	CN.. 09T3..
ISO code toolholder	A25R PCLNR/L09
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Shim punches pack	259047 2
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	25 mm
Standard	DIN 8024
Application type	left-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 11	259015 11
Lever screw Type 12	259018 12
Shim Type 27	259031 27
Set of shim pins 10 pieces Type 4	259044 4
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 2 mm	674242 2